

split
Work Order ID 101756-2

May-13-13 1:13:32 PM

101756

Page 1

Item ID: D4434-041

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Fwd Bracket Assembly

Start Date: 5/13/13 Start Qty: ~~4.00~~ *4*

Cust Item ID:

Required Date: 5/24/13 Req'd Qty: 4.00 *4*

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 13-05-14 Tooling:

Date:

Run Start *NR1*

QC: Date: SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
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D4434	B
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100		0.00							
-----	--	------	--	--	--	--	--	--	--

100

Small Fab

Memo

0.00

Small Fab

Assemble as per dwg

110

QC5- Inspect part completeness to step on W/O

0.00

110

QC

Memo

0.00

Quality Control

120

0.00

120

Packaging

Memo

0.00

Packaging

PPP 10/6/10

2x

SP
13-6-14

2

0

FF
13-06-13

was
27
B.6.14

2

Work Order ID 101756

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Item ID: D4434-041

Revision ID:

Item Name: Fwd Bracket Assembly

Start Date: 5/13/13 Start Qty: 4.00

Required Date: 5/24/13 Req'd Qty: 4.00

Reference:

Accept

N900040100

Setup Start ***NS1***

Stop ***NS2***

Cust Item ID:

Customer:

4

4

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

13/6/13

ME
13-6-13

Picklist Print

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Page 1

Work Order ID: 101756
 Parent Item: D4434-041
 Parent Item Name: Fwd Bracket Assembly

Start Date: 5/13/13
 Start Qty: 4.00

Required Date: 5/24/13
 Required Qty: 4.00

Comments: IPP revA 11.10.06 new issue EC verified by:DD IPP RevB 11.12.22 per PA5
 EC verified by:JLM IPP RevC 12.01.24 per REV.A DD verified by:EC
 IPP REV:D 12.01.23 AS PER REV.B DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN525-832R7 Screw		Purchased	No			100	Each	236.0000	4	16			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST343		236							
				120560		236							
D4434-043 Fwd inboard Bracket Assembly		Manufactured	No			100	Each	0.0000	1	4			
D4434-045 Fwd Outboard Bracket Assembly		Manufactured	No			100	Each	2.0000	1	4			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				GA		1							
				95068		1							
				ST274		1							
				98374		1							

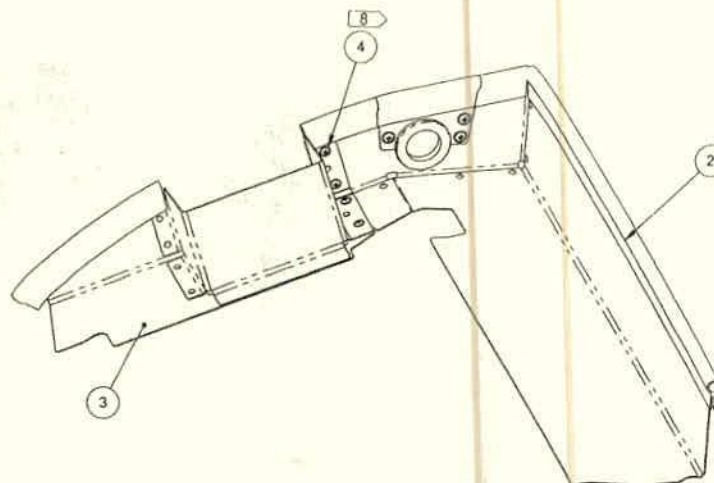
FF 13-06-13

SP 13/06/07

FF 13-06-13

2

ITEM	QTY	PART NUMBER	DESCRIPTION
1	X	D4434-041	FWD BRACKET ASSEMBLY
2	1	D4434-043	FWD INBOARD BRACKET ASSEMBLY
3	1	D4434-045	FWD OUTBOARD BRACKET ASSEMBLY
4	4	AN525-832R7	SCREW



101756 MLJ
13-05-14

RELEASED
2012-05-02

D4434-041 FWD BRACKET ASSEMBLY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 1.43 lbs
- 8) TORQUE SCREW TO 12-15 (in-lb)

B	RE-DESIGN D4434-041 (ZN BS-14, AS-15)	RF	12.02.22
A	NEW ISSUE	RF	12.01.17
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	RF	D4434	SHEET 1 OF 15
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	COVER ASSEMBLY	NTS
DATE	12.02.22	COPYRIGHT © 2012 BY DART AEROSPACE LTD	
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